

DART AEROSPACE LTD	Work Order :	20894
	Description:	Inspection
K10015	Approval :	B
		Page 1 of 1

Step	Location	Procedure	By	Date																																												
1	PK	Remove from Stock Yes/No Return From HAT <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>K10015</td> <td>Bearpaw kit</td> <td>B19984</td> </tr> <tr> <td>1</td> <td>K10015</td> <td>Bearpaw kit</td> <td>B19099</td> </tr> <tr> <td> </td> <td> </td> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> <td> </td> <td> </td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	K10015	Bearpaw kit	B19984	1	K10015	Bearpaw kit	B19099													B	04.03.23																				
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1	K10015	Bearpaw kit	B19984																																													
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2		Re-work/Inspection: Notes - The paperwork for the two kits were destroyed. - The hardware for the K10015 B19984 was used for HAT - The hardware for the K10015 B19099 was not returned same Eagleceptor. A Inspect bearpaws for damage B Pick new kits <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>✓ 8</td> <td>D2182B085</td> <td>Rubber cushion</td> <td>B19540</td> </tr> <tr> <td>✓ 16</td> <td>D2274</td> <td>Radios Block</td> <td>B20207</td> </tr> <tr> <td>✓ 2</td> <td>D2521</td> <td>Bearpaw</td> <td>B19103 / B19984</td> </tr> <tr> <td>✓ 8</td> <td>D2947</td> <td>Clamps</td> <td>B19106</td> </tr> <tr> <td>✓ 16</td> <td>D2529</td> <td>Washer</td> <td>B19486</td> </tr> <tr> <td>✓ 16</td> <td>AN4-15A</td> <td>Bolt</td> <td>M14115</td> </tr> <tr> <td>✓ 16</td> <td>AN9603D416</td> <td>Washer</td> <td>M14318</td> </tr> <tr> <td>✓ 16</td> <td>M521042-4/L4</td> <td>Nut</td> <td>M5461</td> </tr> <tr> <td>1</td> <td>paperwork</td> <td></td> <td></td> </tr> </tbody> </table> C Inspect kit for completeness	Qty	Part Number	Description	Batch	✓ 8	D2182B085	Rubber cushion	B19540	✓ 16	D2274	Radios Block	B20207	✓ 2	D2521	Bearpaw	B19103 / B19984	✓ 8	D2947	Clamps	B19106	✓ 16	D2529	Washer	B19486	✓ 16	AN4-15A	Bolt	M14115	✓ 16	AN9603D416	Washer	M14318	✓ 16	M521042-4/L4	Nut	M5461	1	paperwork			CP	04/03/24 2				
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4	PK	Package and identify as per PPP K10015 Rev.C	CP	04/03/25 2																																												
5	DC	Close W/O Inspect Level 21 SAE 04/04/01	CP	04.03.26 2																																												

5U

DART AEROSPACE LTD	Work Order:	19984
Description: Bearpaw Kit (48" x 19") 205/430	Part Number:	K10015
Dwg: D2521 Rev. H	Qty:	6 Kits
Ref: K10015 Rev. A		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																								
1	DC	Issue Traveler Note: (1) K10015 Kit consists of Qty (2) D2521 Dwg not required	JD	03.11.24	510																																								
2	DC	Photocopy bluefile: K10015 D205-564-011 D430-688-011 and create labels per PPP K10015 CHG002 (Bag Bluefiles separately)	WD 4814	03.11.27	56																																								
3	GA	Cut 2 blanks per (1) K10015 Kit Cut blank: 19.50" x 48.00" x 1.00" thick Material: Black UHMW 1" (MUHMWB10) Batch: M14320	RD	04.01.08	10																																								
4	MV	Inspect material for defects or damage prior to machining	ED	04/01/03	6																																								
5	MV	Machine as per Folio FA222 and Dwg D2521	ED	04/01/03	6																																								
6	QC2	Inspect parts as they come off the CNC machine	ED	04/01/03	6																																								
7	MV	Deburr	ED	04/01/03	6																																								
8	MV	Form as per Dwg D2521 using bending Jig DT8328	mf	04/02/03	6																																								
9	QC8 & 5	Second inspection	JD	04-01-31	6																																								
10	KP	Pick: Packing Kit (Note: D2521 is on the BOM as material from step 3) <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>8</td><td>D2182B055</td><td>Rubber Cushion</td><td>B19540</td></tr><tr><td>16</td><td>D2274</td><td>Radius Block</td><td>B19599</td></tr><tr><td>2</td><td>D2521</td><td>Bearpaw</td><td>B19984</td></tr><tr><td>16</td><td>D2529</td><td>Washer</td><td>B19786</td></tr><tr><td>8</td><td>D2947</td><td>Clamp</td><td>B19106-</td></tr><tr><td>16</td><td>AN4-15A</td><td>Bolt</td><td>M13437</td></tr><tr><td>16</td><td>AN960JD416</td><td>Washer</td><td>M13719</td></tr><tr><td>16</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M13276</td></tr><tr><td>1</td><td colspan="3">Paperwork package from Step 2</td></tr></table>	Qty	Part Number	Description	Batch	8	D2182B055	Rubber Cushion	B19540	16	D2274	Radius Block	B19599	2	D2521	Bearpaw	B19984	16	D2529	Washer	B19786	8	D2947	Clamp	B19106-	16	AN4-15A	Bolt	M13437	16	AN960JD416	Washer	M13719	16	MS21042L4	Nut (or -4)	M13276	1	Paperwork package from Step 2			mf	04-02-02	6
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1	Paperwork package from Step 2																																												
11	QC4	Inspect Kit for 100% Completeness on the W/O	Q	04-02-03	6																																								
12	PK	Identify and pack for shipping as per PPP K10015	Q	04-02-03	6																																								
13	AC	Cost / part 401.12	505	04-02-04	6																																								
14	DC	Close W/O 3875.0 Inspect Level 21	JD	04.02.05	6																																								

Rev	Date	Change	Revised By	Approved
A	01.10.16	K10015 created for Bearpaw Kit (MPP 2164)	SM	
B	03.05.26	Reformat; Incorporated D2521	KJ/RF	

BB 04-02-04. DR.

RELEASED
03.07.01 RF

21

DART AEROSPACE LTD	Work Order:	19099
Description: Bearpaw Kit (205/430)	Part Number:	K10015
Drawing: K10015 rev. A	Qty:	34

Step	Location	Procedure	By	Date	qty																																				
1	EXPEDITING	Issue Work Order	[Signature]	03.05.01	34																																				
2	EXPEDITING	Photocopy blue file: K10015 D205-564 D430-688 labels per PPP K10015 CHG0012 (Bag Blue files separately)	[Signature]	03.05.12																																					
3	STORES	Pick: <table border="1"><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>8</td><td>D2182B055</td><td>Rubber cushion</td><td>818914</td></tr><tr><td>16</td><td>D2274</td><td>Radius block</td><td>818743</td></tr><tr><td>2</td><td>D2521</td><td>Bearpaw</td><td>819103</td></tr><tr><td>8</td><td>D2947</td><td>Clamp</td><td>814639</td></tr><tr><td>16</td><td>D2529</td><td>Washer</td><td>818930</td></tr><tr><td>16</td><td>AN4-15A</td><td>Bolt</td><td>M12903 - M12207</td></tr><tr><td>16</td><td>AN960JD416</td><td>Washer</td><td>M12749</td></tr><tr><td>16</td><td>MS21042-4(L4)</td><td>Nut</td><td>M12620</td></tr></tbody></table> 1 paper work package from step 2	Qty	Part Number	Description	Batch	8	D2182B055	Rubber cushion	818914	16	D2274	Radius block	818743	2	D2521	Bearpaw	819103	8	D2947	Clamp	814639	16	D2529	Washer	818930	16	AN4-15A	Bolt	M12903 - M12207	16	AN960JD416	Washer	M12749	16	MS21042-4(L4)	Nut	M12620	[Signature]	03-05-26	34
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4	QC	Inspect Level 4	[Signature]	03.05.26	8																																				
5	STORES	Package and Identify as per PPP K10015	[Signature]	03-06-09	34																																				
6	EXPEDITING	Close Work Order Cost / part: 355.93 546.05/06/10 (34)	[Signature]	03.06.09																																					

Rev	Date	Change	Revised By	Approved
A	01.10.16	K10015 created for Bear paw kit (MPP 2164)	SM	[Signature]

BB 03-06-10 DB

RELEASED

01.10.16

REFERENCE ONLY